

STEREOLITHOGRAPHY ABS-LIKE WHITE

Supplier Data Sheet:
[Accura Xtreme White 200](#)



PRODUCT DESCRIPTION

ABS-Like White is a widely used, all-purpose material that provides flexibility relative to other SLA resins. It is an ideal stereolithography material for durability. Compared to the average value for injection-moulded ABS, it will have a slightly higher tensile strength but lower elongation at break. ABS-Like White's heat deflection is the lowest of all SLA materials.

APPLICATIONS

ABS-Like White's well-rounded mechanical properties make it suitable for form-and-fit prototypes, snap-fit assemblies, consumer electronic components, and medical device prototypes.



KEY PRODUCT BENEFITS

- Good strength and flexibility
- Durability
- Dimensional Stability

PROPERTIES

PROPERTY	TEST METHOD	VALUE
Colour	-	White
Density in solid state*	@ 25 °C (77 °F)	1.18 g/cm ³
Water absorption (20 °C, 50% relative humidity)	DIN EN ISO 62	0.65 ± 0.15%
E-module (x-y plane)	DIN EN ISO 527, test speed 10mm/min	3,300 ± 400 MPa
Tensile strength (x-y plane)		55 ± 10 MPa
Elongation at break (x-y plane)		9 ± 5%
Heat deflection temperature @ 0.46 MPa*	DIN EN ISO 75	47 °C (117 °F)
Heat deflection temperature @ 1.82 MPa*		42 °C (108 °F)

*From supplier data sheet

TOLERANCES

For parts that are built in High Resolution (HR): The tolerances for well-designed parts are in the X / Y direction ± 0.05mm plus an additional ± 0.001mm / mm; In Z direction ± 0.13mm plus additional ± 0.001mm / mm.

For parts that are built in Normal Resolution (NR): The tolerances for well-designed parts are in the X / Y direction ± 0.1mm plus an additional ± 0.001mm / mm; In Z direction ± 0.13mm plus additional ± 0.001mm / mm.

Note that tolerances may change depending on part geometry.