

**Nycast® XHA Blue  
(Heat Stabilized Cast Nylon)**

Cast nylon offers a combination of good mechanical properties, excellent bearing and wear characteristics, and the large-size capabilities of the casting process. Its fatigue resistance, noise damping ability, corrosion resistance, and lightweight make Cast Nylon ideal for metal replacement applications, such as bearings, gears, sheaves, and sprockets. At one-eighth the weight of bronze, cast nylon is easier to handle and maintain than metals such as iron, aluminum, brass, and bronze, which it typically replaces in industrial wear applications.

Other materials that cast nylon commonly replaces because of its superior performance are laminated phenolic, elastomers, and wood. The excellent wear and abrasion resistance results in extended component life and lower maintenance costs. Various formulations are readily available in rod, plate, and tube. Non-standard shapes, such as rings, discs, and blocks can be economically produced in small quantities with short lead times. Custom parts can be cast-to-size or near-net-shape with relatively inexpensive tooling.

**NYCAST® XHA BLUE**

XHA Blue has a heat stabilizer that retards the loss of physical properties as operating temperature increases. This stabilizer enables the material to function at a 10% higher temperature over standard, un-stabilized grades of cast nylon. XHA Blue will exhibit the same physical properties of cast nylon at 200° F as un-filled material does at 175° F. Intermittent exposure to 330° F and continuous use at 250° F are possible (results may vary due to other application factors).

Properties	ASTM Test Method	Units	Nycast® XHA
<b>Physical</b>			
Specific Gravity	D792		1.15-1.17
Water Absorption, @ 24 hours	D570	%	0.5-0.6
Water Absorption, @ Saturation	D570	%	5.0-6.0
<b>Mechanical</b>			
Tensile Strength	D638	psi	12,000-13,500
Tensile Modulus	D639	psi	485,000-550,000
Tensile Elongation	D638	%	20-30
Flexural Strength	D790	psi	15,000-17,500
Flexural Modulus	D790	psi	420,000-500,000
Compressive Strength	D695	psi	15,500-18,000
Compressive Modulus	D695	psi	300,000-350,000
Notched Izod Impact	D256	ft-lbs/in	0.7-0.9
Rockwell Hardness	D785	R Scale	115-125
Shore Hardness	D785	D Scale	78-83
Shear Strength	D732	psi	10,000-11,000
Deformation Under Load	D621	%	0.5-2.5
Dynamic Coefficient of Friction	D1894	-	0.22

Properties	ASTM Test Method	Units	Nycast® XHA
<b>Thermal</b>			
Heat Deflection Temperature @ 66 psi @ 264 psi	D648	°F	400-430
	D648	°F	200-400
Coefficient of Linear Thermal Expansion	D696\E831	in/in/°F	5.0 x 10 <sup>-5</sup>
Continuous Service Temperature	-	°F	250
Intermittent Service Temperature	-	°F	330
Melting Point	D789	°F	450± 10
<b>Electrical</b>			
Dielectric Strength	D149	V/mil	500-600
Dielectric Constant			
60 cycles	D150	-	3.7
1000 cycles	D150	-	3.7
100,00 cycles	D150	-	3.7
<b>Compliance</b>	FDA		-
	USDA 3A		-
	UL 94 HB		-

*NOTE: The information contained herein are typical values intended for reference and comparison purposes only. They should NOT be used as a basis for design specifications or quality control. Contact us for manufacturers' complete material property datasheets. All values at 73°F (23°C) unless otherwise noted.*